

Technical Data Sheet

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HAI-SISTM JH-9163 Thermoplastic Elastomer

HAI-SISTM **JH-9163** is a clear, linear triblock copolymer based on styrene and isoprene, with a polystyrene content of 15%. **JH-9163** is used as an ingredient in formulating adhesives, sealants and coatings. It also can be used as a modifier of thermoplastics and in compound formulations.

Product Specifications:

| Test Items | Unit | Sales specification range |
|-------------------------|---------|---------------------------|
| Polystyrene Content | Wt% | 13.0 TO 17.0 |
| Diblock Content | Wt% | 36 TO 40 |
| Melt Flow Rate | g/10min | 20 TO 26 |
| Color | YI | €3 |
| Tensile Strength | MPa | <i>≥</i> 4 |
| Elongation at Break | % | ≥1000 |
| Volatile Matter | Wt% | ≤0.70 |
| Ash | Wt% | ≤0.20 |

Typical Value:

| Test Items | Unit | Value |
|---------------------|---------|---------|
| Polystyrene Content | Wt% | 15 |
| Diblock Content | Wt% | 38.6 |
| Melt Flow Rate | g/10min | 23 |
| Color | YI | 1 |
| Hardness | Shore A | 25 |
| Solution Viscosity | CPS | 770 |
| Tensile Strength | MPa | 12.8 |
| Elongation at Break | % | 1355 |
| Volatile Matter | Wt% | 0.5 |
| Ash | Wt% | 0.09 |
| Mn (SIS) | g/mol | 123,000 |
| Mn (SI) | g/mol | 60,000 |



Applications

- a) Pressure sensitive adhesives
- b) Sealants
- c) Coatings
- d) Modifiers.

Packaging and supply

Package:

Packing size: 15kg or 20kg in paper-plastic composite bag;

Super sack packaging: From 450kg to 1000kg in one sack upon the customers' requirements.

Supply:

Supplied on shrink-wrapped pallets of 50 bags from Jinhai's facilities in China.

Regulatory/Classifications

CAS No. 25038-32-8

USA - Food and Drug Administration (FDA)

When used unmodified for food contact applications the styrene-isoprene block copolymer product(s) listed in the table above will comply with the U.S. Food, Drug, and Cosmetic Act as amended under Food Additive Regulation 21 CFR 177.1810 (b)(2) with the following limitations: In addition, the styrene-isoprene block copolymer product(s) listed in the table above will also comply with the following:

| US FDA: 21 CFR 175.105 | Adhesives |
|------------------------|--|
| 21 CFR 177.2600 | Rubber articles intended for repeated use. |
| 21 CFR 175.125 | Pressure sensitive adhesives. |
| 21 CFR 175.300 | Resinous and polymeric coatings |
| 21 CFR 176.170 | Components of paper and paperboard in contact with aqueous and |
| | fatty foods |
| 21 CFR 176.180 | Components of paper and paperboard in contact with dry food |
| 21 CFR 175.320: | Resinous and Polymeric Coating for Polyolefin Films |
| 21 CFR 177.1210: | Closures with Sealing Gaskets for Food Containers. |

Other regulatory information is available on request.

Storage

Pelletized forms of resins may block or lump in hot weather climates or if stored near heat sources. Inside storage is recommended and keep at temperature not exceeding 30°C. The useful life of this product can be affected by storage and handling conditions. When stored in the original unopened container in an enclosed area and protected from moisture, extreme temperatures and contamination, the shelf life of this product is estimated to continue to meet applicable sales specifications for 24 months from the date of manufacture. Shelf Life is a guide not an absolute value. The product should be reanalyzed for critical properties at the end of its shelf life to see if it meets specification for use.



Product Safety

Read and understand the Material Safety Data Sheet before using HAI-SISTM JH-9163.